

Thursday, June 11, 2015 10:52:47 AM

133595

RUSH

Page 1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 6/11/2015 **Start Qty:** 10.00

10

Cust Item ID:

Required Date: 6/11/2015 **Req'd Qty:** 10.00

10

Customer:

Reference:

Approvals:

Process Plan: *ML5*

Date: JUN 11 2015 **Tooling:**

Date:

Run Start *NR1*

QC:

Date:**SPC (Y/N):**

Date:

Stop ***NR2***

[illegible]

Work Order ID 133595

133595

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Item ID: D2141 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bushing
Start Date: 6/11/2015 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 6/11/2015 Req'd Qty: 10.00 ***10*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>ST003</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

10 MS JUN 15 2015
SP.

MS JUN 15 2015

MS JUN 15 2015

Picklist Print

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Work Order ID: 133595

133595

Parent Item: D2141

D2141

Parent Item Name: Bushing

Start Date: 6/11/2015

Required Date: 6/11/2015

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A NEW ISSUE 14-06-12 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRINR0.500		Purchased		No			f	93.9800		1			DAS
MDFI RINR0 500									**			15/06/12	40 9-89
Delrin Round Bar .50" color: black													

Location

Loc Qty

Loc Code

MAT039

93.98

P m126369

93.98

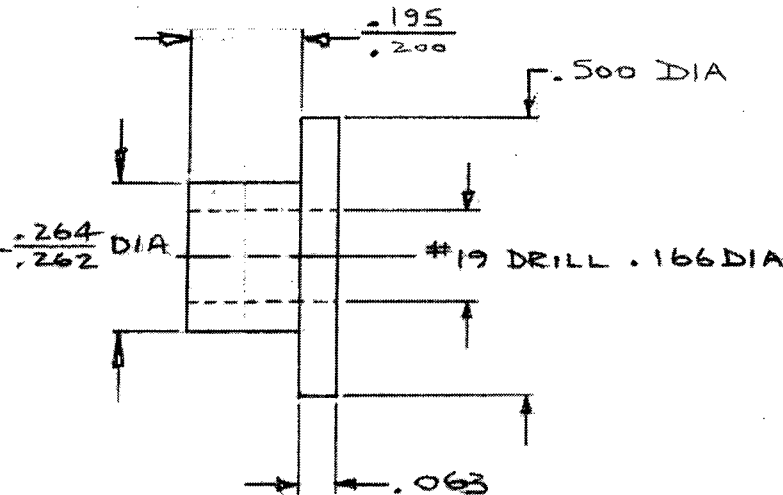
0.5

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	14.06.24	New Issue	KJ	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 133595 MLC
15-06-11

SLIDE FIT IN
D2142



NO LONGER APPLICABLE
Refer to 02857 thru 02859
NOT FOR PRODUCTION
SPARE ONLY

RELEASED
99/04/28 KE

MAT'L: DELRIN - BLACK
1/2 DIA.



D2141

REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 623		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC/VENDOR
DRAWN			BASIC CODE	DIA. DASH NO. H-HEAD NEAR SIDE W-HEAD FAR SIDE	CONTRACT NO.		DART AERO ACCESSORIES INC. VANCOUVER CANADA		
APPROVED			D-DIMPLE DIST-NO OF SHEETS C-COUNTERSINK	LENGTH DASH NO. W-SPOTWELD	DATE				
DESCRIPTION OF CHANGE	REQUIREMENTS - UNLESS OTHERWISE SPECIFIED		BASIC CODES		DATE	TITLE			
	GENERAL		BASIC CODES		DATE	BUSHING			
	LIMITS		BASIC CODES		DATE	CODE			
	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS .012 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER MIL - 8 - 32 UNF 5. HOLES PER AND 10387		1. TOLERANCES - JES & JESD 2. ANGLES .002 3. PARALLELISM .005 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL D/C CENTRE LINES .005		DATE		REV.		
REPORT ALL DISCREPANCIES - DO NOT SCALE									

SCALE 3:1 SHT 1 OF 1